

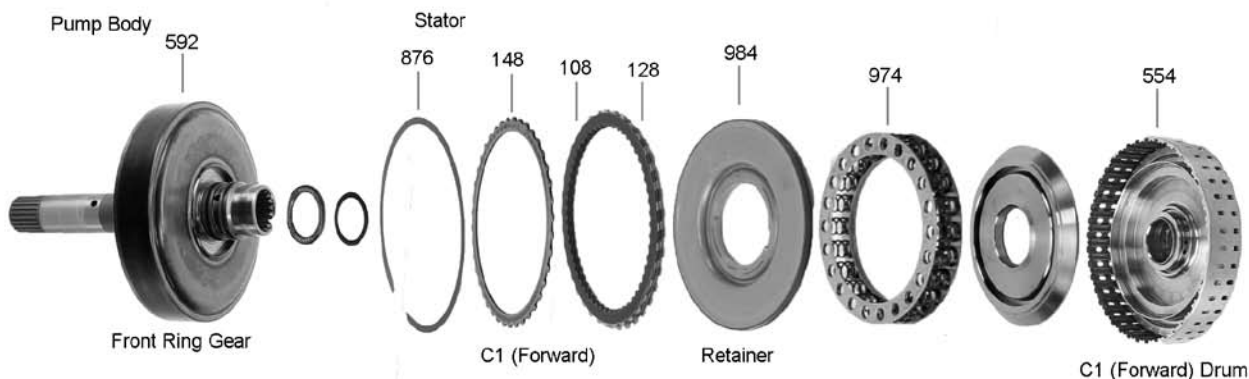
FORD AF21 (TF-81SC) GM, VOLVO AF40 (TF-80SC)

6 SPEED

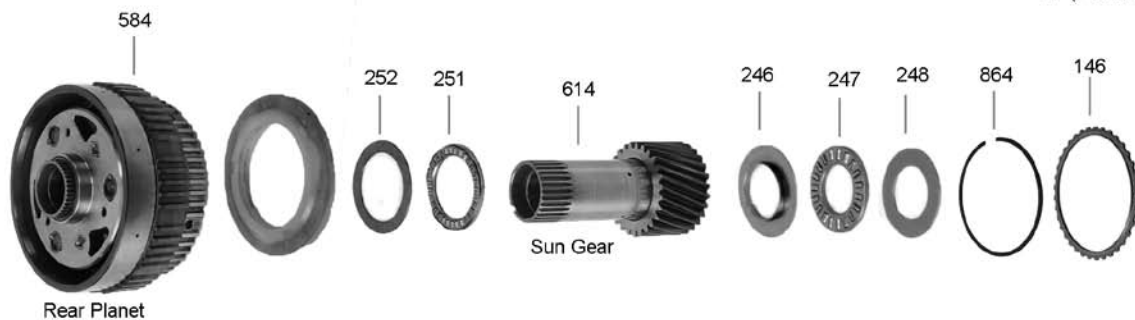
A



B



C



D



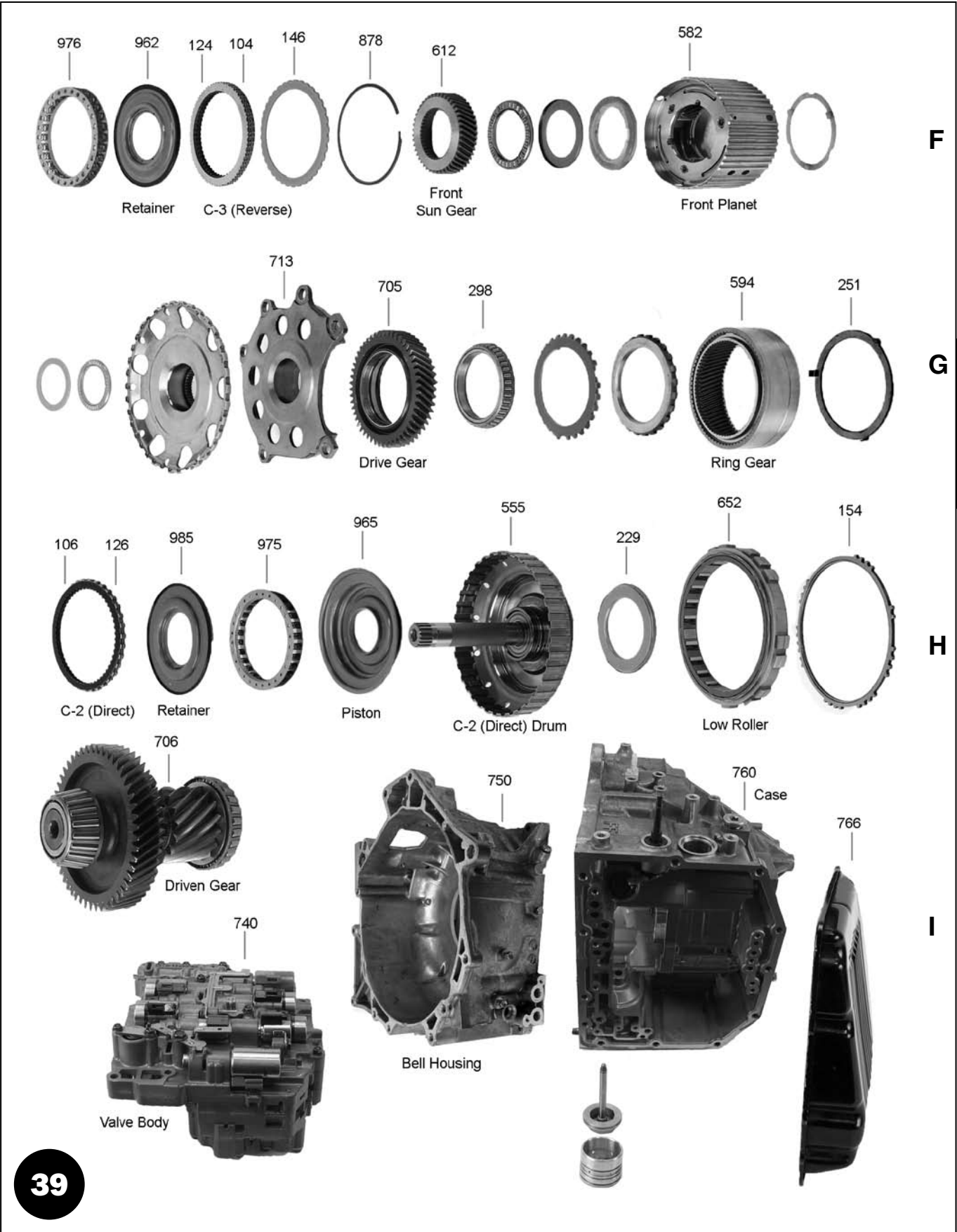
E



Deluxe Kit	008
Compliance Kit	007
Master Kit	006
Less Steel Kit	004
Overhaul Kit	002
Bushing Kit	030
Washer Kit	200
Bearing Kit	201
Technical Manual	400
Pump Part	507
Valve Body Parts	741
Case Parts	761
Note: Not all items are available for all transmissions	

6 SPEED

**FORD AF21 (TF-81SC)
GM, VOLVO AF40 (TF-80SC)**



FORD AF21 (TF-81SC) GM, VOLVO AF40 (TF-80SC)

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ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
MASTER OVERHAUL KITS (WITH STEELS)					
006E	AF21 (TF-81SC) (Ford Five Hundred 05-07, Fusion 06-Up)	1	05-Up	39006	N/A
006E	AF40 (TF-80SC) (GM, Opel 06-Up, Volvo 06-Up)	1	06-Up	39006A	N/A
LESS STEEL KITS					
004E	AF21 (TF-81SC)	1	05-Up	39004	N/A
004E	AF40 (TF-80SC)	1	06-Up	39004A	N/A
OVERHAUL KITS (W/ RINGS & SEALS)					
002E	AF21 (TF-81SC)	1	05-Up	39002	N/A
002E	AF40 (TF-80SC)	1	06-Up	39002A	N/A
FILTERS					
010A	AF21, AF40	1	05-Up	39010	N/A
BANDS					
Prefix Key: B = Borg Warner, A = OEM (Exc. BW), N = All Other New, R = Relined					
024A	Reverse	1	05-Up	39024	N/A
BUSHINGS					
030E	Bushing Kit	1	05-Up	39030	N/A
METAL CLAD SEALS					
070	Front Pump	1	05-Up	39070	N/A
076	Bell (AF21 Five Hundred)	1	05-Up	39076	N/A
076	Bell (AF21 Fusion)	1	05-Up	39076A	N/A
076	Bell (AF40)	1	05-Up	39076B	N/A
077	Case (AF21 Five Hundred)	1	05-Up	39077	N/A
077	Case (AF21 Fusion)	1	05-Up	39077A	N/A
077	Case (AF40)	1	05-Up	39077B	N/A
FRICTION PLATES					
104F	Reverse (C3)	4-5	05-Up	39104	N/A
106H	Direct (C2)	4-5	05-Up	39106	N/A
108B	Forward (C1)	4-5	05-Up	39108	N/A
114D	Low/ Reverse (B2)	4-7	05-Up	39114	N/A
STEEL PLATES					
124F	Reverse (C3)	4-5	05-Up	39124	N/A
126H	Direct (C2)	4-5	05-Up	39126	N/A
128B	Forward (C1)	4-5	05-Up	39128	N/A
134D	Low/ Reverse (B2)	4-7	05-Up	39134	N/A
PRESSURE PLATES					
Prefix Key: D = OEM, A = Aftermarket New, R = Remanufactured					
144F	Reverse (C3)	4-5	05-Up	39144	N/A
146H	Direct (C2)	4-5	05-Up	39146	N/A
148B	Forward (C1)	4-5	05-Up	39148	N/A
154D	Low/ Reverse (B2)	4-7	05-Up	39154	N/A
SEALING RING KITS					
175E	Sealing Ring Kit	1	05-Up	39175	N/A

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FORD AF21 (TF-81SC) GM, VOLVO AF40 (TF-80SC)

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
THRUST WASHER KITS					
200E	Thrust Washer Kit	1	05-Up	39200	N/A
BEARING KITS					
201E	Bearing Kit	1	05-Up	39201	N/A
GASKETS & O-RINGS					
300	Cover Gasket, AF21	1	05-Up	39300	N/A
300	Cover Gasket, AF40	1	06-Up	39300A	N/A
TECHNICAL MANUALS					
400E	AF21, AF40.....	1	05-Up	39400	N/A
ELECTRICAL COMPONENTS					
420	Solenoid Group	1	05-Up	39420	N/A
446E	Harness	1	05-Up	39446	N/A
HARD PARTS					
Prefix Key: D = OEM, A = Aftermarket New, R = Remanufactured					
PUMPS					
500A	Pump.....	1	05-Up	39500	N/A
510A	Pump Body w/ Gears	1	05-Up	39510	N/A
520A	Pump Cover	1	05-Up	39520	N/A
530A	Pump Gears	1	05-Up	39530	N/A
DRUMS & CLUTCH HUBS					
554B	Forward (C1)	1	05-Up	39554	N/A
555H	Direct (C2)	1	05-Up	39555	N/A
556A	Reverse (C3).....	1	05-Up	39556	N/A
PLANETS					
582F	Front.....	1	05-Up	39582	N/A
584C	Rear.....	1	05-Up	39584	N/A
592B	Front Ring Gear	1	05-Up	39592	N/A
594G	Rear Ring Gear.....	1	05-Up	39594	N/A
SUN GEARS					
612F	Front Sun Gear	1	05-Up	39612	N/A
614C	Rear Sun Gear.....	1	05-Up	39614	N/A
SPRAGS					
652H	Low Roller Clutch.....	1	05-Up	39652	N/A
DRIVE GEAR SUPPORTS					
713G	Drive Gear Support.....	1	05-Up	39713	N/A
VALVE BODIES					
740I	Valve Body	1	05-Up	39740	N/A
CASES & HOUSINGS					
760I	Case.....	1	05-Up	39760	N/A
766I	Cover (Ford).....	1	05-Up	39766	N/A

FORD (AF21)

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NOTES